


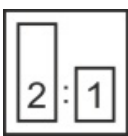

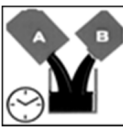
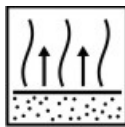






321 BCR Clear coat 2: 1

A colorless two-component acrylic lacquer with medium solids content for complete and partial repairs of painted surfaces. It is simple and very economical to use, has good spreadability and retains its natural gloss and shine for a long time. It is resistant to atmospheric, chemical and mechanical influences, yellowing, has a high drying rate, and is quickly and easily polished.

Additional components

30H BCR Hardener - hardener for clearcoat

RULES FOR WORKING WITH THE PRODUCT

Surface preparation and cleaning		
	<p>Substrate: basecoated surfaces. ...</p> <p>Surface preparation: After sanding, remove all contaminants from the surface, including sanding products. Degrease the surface before applying clearcoat.</p>	
Preparing the product for work	Product use	
	<p>Mixing products: 2:1 by volume, 100:49 by weight</p>	 <p>Nozzles: 1,3-1,5 mm Pressure: 2 -4 bar Number of layers: 2 Dry film thickness: 20-30 µm / layer</p>
	<p>Pot life of the mixture at 20 ° C: 3 h</p>	 <p>Interlaminar and final flash-off: 5-10 minutes</p>
	<p>Dilution: 0%</p>	 <p>Drying: assembly 12 h at 20°C 35 min at 60°C</p>
Product properties		
	<p>Viscosity FORD 4, 20 ° C: 17-18 sec</p>	<p>Density at 20 ° C: 0.95 kg / l</p>
		<p>Material consumption: 10-12 m² / l</p>
	<p>2004/42 / EC (840g / l) 630 g / l</p>	<p>Color: colorless</p>
		<p>Warranty period in unopened original packaging: 48 months from the date of manufacture.</p>
Additional condition		
	<p>When using necessary to provide safety. Avoid contact with skin and eyes. Work only in well ventilated areas. When working, use personal protective equipment for the respiratory system.</p>	<p>Notes</p> <ul style="list-style-type: none"> • Moisture affects the components of the varnish, therefore the varnishing equipment must be completely dry. Close container of hardener immediately after use. • Do not use with relative humidity above 70%. • It is not recommended to use at temperatures below + 10 ° C. Dry in a spray booth at low temperatures.
	<p>Store the product in a ventilated area away from direct sunlight, at temperatures from + 5 ° C to + 30 ° C.</p>	

All data is provided for informational purposes only. This information is based on manufacturer's laboratory tests. Anyone using this product without being guided by this technical documentation does so at their own risk. In this case, the manufacturer company is not responsible for the effectiveness of the product and for any damage incurred as a result of improper use. Film thickness, drying temperature and room humidity can affect the drying time of the product. The manufacturer company is constantly improving its products and their technical characteristics.